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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/658,550	09/10/2003	Allen L. Price	01573.001200	3271	
5514	7590 04/20/2005 EXAMINER			INER	
FITZPATRICK CELLA HARPER & SCINTO 30 ROCKEFELLER PLAZA			SALVATOR	SALVATORE, LYNDA	
NEW YORK, NY 10112			ART UNIT	PAPER NUMBER	
			1771		

DATE MAILED: 04/20/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)	
		10/658,550	PRICE ET AL.	
	Office Action Summary	Examiner	Art Unit	
		Lynda M. Salvatore	1771	
Period for	The MAILING DATE of this communication app Reply	pears on the cover sheet wit	h the correspondence address	
THE M - Extens after S - If the p - If NO p - Failure Any re	PRTENED STATUTORY PERIOD FOR REPLIALING DATE OF THIS COMMUNICATION.  Sions of time may be available under the provisions of 37 CFR 1.1 (b) (6) MONTHS from the mailing date of this communication. Period for reply specified above is less than thirty (30) days, a reply be to reply within the set or extended period for reply will, by statute ply received by the Office later than three months after the mailing patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a re y within the statutory minimum of thirty will apply and will expire SIX (6) MONT , cause the application to become ABA	ply be timely filed  (30) days will be considered timely.  HS from the mailing date of this communication.  NNDONED (35 U.S.C. § 133).	
Status				
1)🖾 [	Responsive to communication(s) filed on <u>24 M</u>	<u>farch 2005</u> .		
		action is non-final.		
	Since this application is in condition for allowa closed in accordance with the practice under <i>E</i>		·	
Dispositio	on of Claims			
5)□ ( 6)図 ( 7)□ (	Claim(s) <u>1-28</u> is/are pending in the application (a) Of the above claim(s) <u>18-28</u> is/are withdray Claim(s) is/are allowed. Claim(s) <u>1-17</u> is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/o	vn from consideration.		
Application	on Papers			
10) T	The specification is objected to by the Examine The drawing(s) filed on is/are: a) accomposition and accomposition and request that any objection to the Replacement drawing sheet(s) including the correction of the oath or declaration is objected to by the Example 2.	epted or b) objected to be drawing(s) be held in abeyand tion is required if the drawing(s	ce. See 37 CFR 1.85(a). s) is objected to. See 37 CFR 1.121(d).	
Priority ur	nder 35 U.S.C. § 119			
12)	Acknowledgment is made of a claim for foreign All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureau ee the attached detailed Office action for a list	s have been received. s have been received in Aprity documents have been rule (PCT Rule 17.2(a)).	oplication No received in this National Stage	
Attachment(	c)			
	s) of References Cited (PTO-892)	4) ☐ Interview Su	ımmary (PTO-413)	
2) D Notice 3) D Inform	of Draftsperson's Patent Drawing Review (PTO-948) ation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) No(s)/Mail Date 9/10/03,9/10/04.	Paper No(s)	/Mail Dateormal Patent Application (PTO-152)	

## **DETAILED ACTION**

#### Election/Restrictions

- 1. Restriction to one of the following inventions is required under 35 U.S.C. 121:
  - I. Claims 1-17, drawn to ballistic material, classified in class 442, subclass 403.
  - II. Claims 18-28, drawn to process for making a ballistic material, classified in class28 subclass 103+.
- 2. The inventions are distinct, each from the other because:

The inventions of Group II and Group I are related as process of making and product made. The inventions are distinct if either or both of the following can be shown: (1) that the process as claimed can be used to make other and materially different product or (2) that the product as claimed can be made by another and materially different process (MPEP § 806.05(f)). In the instant case, the product as claimed can be made by a materially different method such as either employing fabrics (e.g., wovens, knits or non-wovens) comprising heat melting binder fibers such that the layers bond together to form an integral fabric upon the application of heat and pressure or applying a thermally activated adhesive between the individual fabric layers such that the layers form an integral fabric upon the application of heat and pressure.

- 3. Because these inventions are distinct for the reasons given above and have acquired a separate status in the art as shown by their different classification, restriction for examination purposes as indicated is proper.
- 4. During a telephone conversation with Brendan Mee on 03/24/05 a provisional election was made with traverse to prosecute the invention of Group I, a ballistic material, claims 1-17.

  Affirmation of this election must be made by applicant in replying to this Office action. Claims

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18-28 are withdrawn from further consideration by the examiner, 37 CFR 1.142(b), as being drawn to a non-elected invention.

- 5. Applicant is reminded that upon the cancellation of claims to a non-elected invention, the inventorship must be amended in compliance with 37 CFR 1.48(b) if one or more of the currently named inventors is no longer an inventor of at least one claim remaining in the application. Any amendment of inventorship must be accompanied by a request under 37 CFR 1.48(b) and by the fee required under 37 CFR 1.17(i).
- 6. Applicant is advised that the reply to this requirement to complete must include an election of the invention to be examined even though the requirement be traversed (37 CFR 1.143).

# Claim Rejections - 35 USC § 103

- 7. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 8. Claims 1,2,4-10,13,and 17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Coppage, Jr., US 5,660,913 in view of Thomas et al., US 2003/0022583 A1.

The patent issued to Coppage teaches a ballistic composite fabric comprising inner and outer resin bonded non-woven layers and a middle woven fabric layer (Abstract). Coppage teaches that each individual layer is made up of several sub-layers (Abstract). Said inner and outer sub-layers comprise unidirectional ballistic fibers (Abstract). Said middle woven fabric layer also comprises a plurality of sub-layers comprising ballistic fibers (Abstract). With regard

to the areal density limitations, Coppage teaches an areal density preferably less than about .9 pound per square foot and not more than .85 pound per square foot (Column 4, 13-25). With regard to the tensile modulus limitation, Coppage teaches a minimum tensile modulus of 500 grams per denier (Column 5, 35-40). With regard to the tenacity limitation, Coppage teaches at least 15 grams per denier (Column 5, 35-40). Coppage teaches employing polyethylene filaments to achieve said tensile modulus and tenacity values (Column 5, 34-40). With regard to the calendaring limitations, Coppage teaches calendaring the plurality of the woven sub-layers to flatten out the layers. Coppage specifically teaches calendaring forces the fibers within the woven fabric into the spaces between the main bodies of the yarns. Coppage teaches calendaring increases the stopping power of the ballistic material (Column 3, 55-Column 4, 10).

Coppage does not specifically teach a method of joining the inner, middle, and outer sub-layers together, but does disclose that the inner and outer sub-layers are resin bonded. Thomas et al., on the other hand teaches a ballistic material comprising several layers consolidated together by needlepunching (Abstract and Section 0101). Thomas et al., teaches that needlepunching holds the structure together without the use of chemical binders (Secdtion 0104). In addition, Thomas et al., teaches that needlepunching can reduce the fabric thickness while increasing the density (Section 0111). Increased density translates into increased fabric ballistic resistance (Section 0112).

Therefore, motivated by the desire to increase the ballistic resistance of a ballistic resistant fabric material, it would have been obvious to one having ordinary skill in the art at the time the invention was made to secure the sub-layers present in the inner, outer, and middle

layers of the ballistic fabric material taught by Coppage with the needlepunching technique taught by Thomas et al.

With regard to the areal weight and thickness limitations, the combination of prior art does not specifically teach the claimed areal weight range or thicknesses, however, it is the position of the Examiner that it would have been obvious to one having ordinary skill in the art at the time the invention was made to optimize these parameters as a function of desired end use. For example it may be desirable to reduce the number of sub-layers to provide a thin lightweight ballistic fabric material for use in ballistic garments such as vests. It has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. *In re Aller*, 105 USPQ 233

With regard to the backface signature recited in claim 5, the combination of prior art fails to specifically teach this property value however, it is the position of the Examiner that said property is inherent to the ballistic fabric material provided by the combination of Coppage in view of Thomas et al. Support for said presumption is found in the use of like materials such as ballistic non-woven and woven fabrics and the use of like processes such as needlepunching, which would provide for the claimed backface property. The burden is shifted to Applicant to evidence otherwise.

9. Claims 3,11,12, and 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Coppage, Jr., US 5,660,913 in view of Thomas et al., US 2003/0022583 A1 as applied to claim 1 above and further in view of Bachner, Jr., US 6,266,819.

The combination of prior art fails to teach woven layers of cross laid aramid fibers, however, the patent issued to Bachner teaches a ballistic garment comprising high tensile aramid

fibers (Column 6, 55-65 and Figure 5). Therefore, motivated by the desire to provide a ballistic material having high tensile strength it would have been obvious to one having ordinary skill in the art at the time the invention was made to form the woven sub-layers in the ballistic composite taught by the combination of Coppage in view of Thomas with the high tensile aramid fibers taught by Bachner. With regard to the cross-laid orientation recited in claim 3, it the position of the Examiner that said limitation would inherently be met with a woven structure since woven structures are commonly formed with warp and weft strands in a perpendicular relationship.

With regard to claim 11, the combination of prior art fails to teach employing staple aramid fibers, however, the non-woven sub-layers in the ballistic composite taught by the combination of Coppage in view of Thomas are carded non-woven webs (Column 5, 60-65). It is commonly known in the art that staple fibers are used in the formation of carded non-woven webs. As such, it would have been obvious to one having ordinary skill in the art at the time the invention was made to form the carded non-woven sub-layers in the ballistic composite taught by the combination of Coppage in view of Thomas with the high tensile aramid fibers taught by Bachner.

With regard to claim 12, the combination of prior art fails to teach a plurality of layers of unidirectional tows cross-laid at 90 degree angles, however, Bachner teaches in one embodiment a plurality of unidirectional high tensile aramid fibers cross laid at 90 degree angles to provide a single layer of composite body armor (Column 6, 56-Column 7, 5).

Therefore, motivated by the desire to provide a ballistic fabric material with sufficient tensile strength to function as body armor it would have been obvious to one having ordinary skill in the art at the time the invention was made to substitute the plurality of woven sub-layers

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in the ballistic composite taught by the combination of Coppage in view of Thomas with the plurality of unidirectional aramid fibers cross laid at 90 degree angles as taught by Bachner.

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With regard to claim 16, the combination of prior art fails to teach providing a ballistic fabric material with a water repellant coating, however, the patent issued to Bachner teaches applying a coating of polyurethane to the ballistic resistant material (Column 4, 24-30). Therefore, motivated by the desire to provide a water repellant ballistic fabric material it would have been obvious to one having ordinary skill in the art to provide the ballistic composite taught by the combination of Coppage in view of Thomas with a the polyurethane water repellant coating taught by Bachner.

10. Claims 14 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Coppage, Jr., US 5,660,913 in view of Thomas et al., US 2003/0022583 A1 as applied to claim 7 above and further in view of Cordova et al., US 5,440,965.

The combination of prior art fails to teach providing a plurality of knitted or stitched layers, however, such structures are known alternatives to woven structures. For example, the patent issued to Cordova et al., teaches an armor system comprising stitched, woven or knitted layers (Column 13, 39-40 and 55-63). Therefore, motivated by the desire to broaden the structure of the plurality of layers, it would have been obvious to one having ordinary skill in the art at the time the invention was made to form the middle sub-layers in ballistic composite taught by the combination of Coppage in view of Thomas with stitched or knitted fabrics as taught by Cordova et al.

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### Conclusion

11. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lynda M. Salvatore whose telephone number is 571-272-1482. The examiner can normally be reached on M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Terrel Morris can be reached on 571-272-1478. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

April 16, 2005

SUPERVISORY PATENT EXAMINER
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